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install roller assemblies ag of figure 15 as shown tighten screws ae to 60 in lb 7 nm figure 15 ae ag ag 8 48 203 1219 mm wide flat belt conveyors 1 locate return rollers exploded view shown in figure 16 figure 16 ah ai ah ai 2 remove screws ah of figure 16 and clips ai from roller assembly 3 install roller assembly as

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belt over roller conveyor the information within this manual covers standard belt over roller conveyor from this point on the device will be referred to as a bor bor is typically used near the strapper area the nearly full width belt gives a rollerless surface allowing strapping operators to walk on the conveyor for load dressing does not

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belt tension increase belt tension by taking an even number of turns on adjusting bolts 1 2 at end opposite drive if belt tends to run to one side adjust bolt on that side to re center belt on roll chain tension remove chain guard turn adjusting bolt 3 to tighten drive chain replace guard run conveyor center belt on roll by

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